

# Use<sup>Q1</sup> of XFOIL in Design of Camber-Controlled Morphing UAVs

CODY LAFOUNTAIN, KELLY COHEN, SHAABAN ABDALLAH

Department<sup>Q3</sup> of Aerospace Engineering, University of Cincinnati, Cincinnati, Ohio 45221-0070

Received 28 June 2009; accepted 18 February 2010

**ABSTRACT:** The standard curriculum for Aerospace Engineering students at the University of Cincinnati includes AEEM361 Integrated Aircraft Engineering. The goal of this course is to instruct students in the tools and methodology of aircraft design. The integrated aspects of aircraft design are underscored by introducing pre-junior (between sophomore and junior) students to the state-of-the-art morphing technology, inspired by bat and bird flight, which can enable an aircraft to adapt its shape to best suit the flight condition thereby enhancing mission performance. In this article, we present the development of unique software tools, which provide undergraduates an opportunity to design airfoils for morphing aircraft. Morphing is introduced in the form of “on demand” camber as well as sweep change with the aim of improving aerodynamic efficiency for a multi-objective (several design points) mission profile. The Global Hawk UAV mission in general and its LRN1015 airfoil in particular is in focus due to the relative long mission times spent at the two different flight conditions, namely high-speed dash and low-speed loiter. We are using several tools to virtually simulate a morphing wing including XFOIL to perform fast and relatively accurate two-dimensional steady-flow simulations of different morphed configurations using a camber-controlled morphed wing to maneuver. In this article we detail AeroMorph, the educational MATLAB-based tool developed for design of a camber-controlled morphing of airfoils with the aim of improving aerodynamic efficiency and exploration of the basic relationships between flap deflection and airfoil morphing based on a camber change. © 2010 Wiley Periodicals, Inc. *Comput Appl Eng Educ* 9999: 1–8, 2010; Published online in Wiley InterScience (www.interscience.wiley.com); DOI 10.1002/cae.20437

**Keywords:** camber-morphing; XFOIL; UAVs

## INTRODUCTION

Since the early 1990s, the Department of Aerospace Engineering (AsE/EM) and Engineering Mechanics at the University of Cincinnati (UC) has pursued an effort to redesign its undergraduate Aerospace Engineering Curriculum with an emphasis on teaching increased design principles and multi-disciplinary content. As a result of this effort, the Integrated Engineering/Integrated Aircraft Engineering/Integrated Spacecraft Engineering sequence (9 credit hours in all) was developed and over the past 10 years this approach has been implemented successfully. During the last two academic years, one of the co-authors of this article, Dr. Cohen, serving as instructor for the Integrated Aircraft Engineering class, introduced a project involving a morphing UAV program inspired by the bat. The main idea was to design an original airfoil which alters its geometry at different flight conditions. Furthermore, an assessment was made as to the impact of

this technology on the overall mission performance and cost of the UAV. The main observations which emerged from this effort are as follows:

- Students get very excited when challenged with a state-of-the-art research problem. “*This is a new concept, which I totally had fun working on. I think including such new real world concepts in a class project was awesome*”; “*It was very interesting. Had the opportunity to put in our thoughts on airfoil design to see whether it works or not. Got to play with new software, XFOIL. Should have more on Morphing Airfoil Design. I learned a lot and it is very exciting.*”
- Students want to acquire tools which they perceive as being relevant for engineers. “*This is a good idea. It is a project/problem that could be used in the work force.*”
- Students want to **create that which never was**. “*First, I was very interested in the project itself. I was also pleased with how it was split into 3 milestones. But instead of just blending two airfoils together, I wanted to create my own morphing airfoil with whatever angle sweep producing the most L/D.*”
- Students in their pre-junior (between sophomore and junior) year have a better feel for their major. “*I feel that I have a better*

Correspondence to: K. Cohen (kelly.cohen@uc.edu).

© 2010 Wiley Periodicals, Inc.

*understanding of conceptual design. Somewhat more motivated to continue on with my major."*

(Note: citations in *Italics* are based on written feedback provided by the students taking the Spring 2008 Integrated Aircraft Engineering class at UC.)

During the past two decades, there has been a growing need for aircraft to perform effectively while flying in aerodynamically different operating regimes within the flight envelope during a single mission. Wing morphing/shape shifting technologies can empower aircraft (manned and unmanned) to adapt its aerodynamic configuration "on demand," thereby expanding their role and capabilities in the tactical arena. In recent years there has been an increasing number of academic, government, and industrial interest in morphing technology [1–7]. A fine example of effective morphing in a flying creature is the bat. Bats have very efficient wings, and they have a unique ability to morph wing camber. Morphing (changing camber and aspect ratio) makes bats far more maneuverable than birds especially at very low speeds. Bats' wings consist of long, thin, lightweight bones, held together by a skin membrane, which enables the rapid change in wing camber. Using the bat as the biological inspiration behind the proposed research program, we develop an approach for morphed camber control which enables maneuvering without the conventional control surfaces.

Over the past 100 years of flying, we have been using the same basic idea of "steady aerodynamics" when it comes to providing lift and maneuverability. The essential component is a fixed airfoil shape, which is tapered rounded on the leading edge and thin at the trailing edge. Moreover, the fundamental flight stabilization concept based on control surfaces and stabilizers is unchanged over time although it is relatively inefficient in its lift to drag ratio, and ill-designed in its maneuverability (multi-mission flight). The question often asked is whether aeronautical engineers can learn from nature to improve flight efficiency by replacing traditional control surfaces with mission adaptive wings in a manner similar to birds. A true morphing aircraft structure should go far beyond moving one solid wing element to a different angle or location with respect to other wing components on a fixed-wing aircraft [8]. The type of geometric adjustments that DARPA proposed include a 200% change in aspect ratio, 50% change in wing area, 50% change in wing twist, and a 20° change in wing sweep [9]. Wing weight should be no greater than a comparable structure using conventional flight-control technologies. Such criteria are difficult to meet and requires adaptive or an active-aero-elastic structure, lightweight structural components, smart materials, and advanced control systems [10]. Smart materials enable creating shape-changing and multi-mission aircrafts. Different types of materials are available: shape memory alloys, electro-active polymers, piezoelectric materials that can be altered and then, through thermo-electric, electro-mechanical inputs, returned to their original form [11,12]. In a morphing system, sensor feedback is processed using a model of the dynamic system and an appropriate set of actuator commands determines the optimum morphing required by altering the geometry of the wing structure.

This effort is part of the Morphing Wing Program at the University of Cincinnati. In this program, we develop experimental and computational tools to aid in the development of aerodynamic, structural, and control technologies that allow air vehicles to maintain a safe and effective transition during in-flight morphing maneuvers in dynamic environments. The main objective of

the program is to develop a computational tool that predicts the dynamic response to various control inputs, including large strain shape memory alloy actuation as well as high frequency piezo-ceramic actuators, for a morphing wing of a high-performance aircraft. The ultimate goal is to design an effective closed-loop structural-control methodology to maintain/augment maneuvers using morphing of the airfoil camber. The uniqueness of this program lies in the coupling of various morphing modes such as airfoil shape, sweep, and folding within a unified structural-control model. Upon completion of this project, it is expected to test a laboratory-based proof-of-concept wing model that morphs from one aerodynamic configuration to another and to examine the applicability and effectiveness of the developed control approach. A wing that experiences airfoil morphing is being designed and built. The detailed analysis of an auxiliary structure to implement the morphing is also being done with a finite element model (FEM) that includes large deformations. A more elaborate model that includes detailed computational structures (FEM) and fluids (CFD) will be created to capture the complexities associated with multi-disciplinary fluid-structure-control interaction. Given the multi-disciplinary nature of the project and the research team, progress in the specific discipline will be augmented with a structured approach to developing a unified model. We decided to work with the NASA developed LRN 1015 airfoil, shown in Figure 2, as a baseline which is the Global Hawk Hale UAV airfoil. The reference mission will be the Global Hawk mission. At first, XFOIL, developed by Mark Drela at MIT, is used to develop a mapping of flap deflections for the usable envelope for alpha and flap/aileron deflections. The next step will be to develop a two-dimensional rib having 4–6 rigid segments on the upper surface. Each of these segments will have a pitch and plunge capability using linear COTS piezo-ceramic actuators. The segments are covered with a tight flexible skin. The above-developed mapping system (flap deflections to airfoil geometry) will then translate into segment deformations. A dynamic model of the structure-control interaction will be developed and experimentally validated using a laboratory model with COTS actuators/sensor. Important to note that if the segment is too light weight we will have structural dynamic issues. On the other hand, if it is too heavy (high inertia) then you need large actuators. A trade-off is required to optimize the control contribution. Then, a low-order model-based estimator and controller will be developed. Sensitivities to sensor noise and actuator time delays will also be considered to assess robustness.

The main objective of this article is to investigate the properties of a morphing airfoil in a flight environment. This airfoil will be morphed to mimic characteristics of static airfoils with different flap configurations using software to simulate real conditions. The goal of this project is to reach a correlation between flaps and morphing that allows a given flap setting during a maneuver to be replaced by a change in the shape of the airfoil. This will be an active system that responds in real-time to commands given by the pilot. The reasoning for this project is twofold. The first is aircraft performance. An aircraft with a morphing wing could continually operate at optimal efficiency while performing each part of its mission. The second reason is stealth. Eliminating the flaps on an aircraft could significantly reduce its radar signature.

## BACKGROUND

The airfoil that will be used for the main development of this project is the LRN 1015, the airfoil used on the Global Hawk

UAV. This particular airfoil was chosen because its current mission involves varied operating conditions which could benefit most from an airfoil capable of morphing mid-flight. The first two digits give the design lift coefficient in hundredths and the last two digits describe the approximate maximum thickness ratio in hundredths. It was developed by NASA for low Reynolds numbers. The NACA four-series 0009 and 2412 will be used for data verification, as they have been much more thoroughly tested since their development. The LRN 1015 was tested by NASA in a  $2 \times 2$ -foot transonic, variable speed, ventilated wall, continuous flow wind tunnel at the NASA Ames Research Center. An 82-tube drag rake was placed 1.75 chords downstream, and the gaps between the airfoil and the wall were sealed to improve the two-dimensionality of the test [13]. The LRN 1015 was then tested for aerodynamic characteristics at various mach and Reynolds numbers. In the final step, the wind tunnel data were compared to data received from three software packages: ISES, LBAUER, and ARC2D.

### XFOIL

XFOIL is a program originally written by Mark Drela at MIT in 1986. It combines high-order panel methods and the fully coupled inviscid/viscous interaction method first used in ISES. XFOIL uses a text  $x$ - and  $y$ -coordinate file to model two-dimensional airfoils. The user may input an airfoil from a file or select a NACA four- or five-series airfoil and XFOIL will build the appropriate coordinate file. The user may then make changes to inviscid/viscous properties such as Mach number and Reynolds number ( $Re$ ). XFOIL will then use the user data to simulate flight at many angles of attack and return lift coefficient ( $C_l$ ), drag coefficient ( $C_d$ ), and moment coefficient ( $C_m$ ) in the form of a saved polar file and generate  $C_l$  versus  $\alpha$  and  $C_l$  versus  $C_d$  plots.

XFOIL was chosen for this project because it gives results much more quickly than more advanced CFD programs and still provides results accurate enough to be a good design tool, and because it allows the user to simulate the effects of adding plain flaps to an airfoil. When XFOIL is combined with AeroMorph, it allows us to simulate all the configurations required to build a mathematical relationship between flap deflection and camber change. The limitations of XFOIL are that it works for two dimensions only, and it is only effective at low Reynolds numbers and incompressible flows.

### DATA VERIFICATION

In order to ensure that the results we are obtaining from XFOIL are accurate when compared to industry accepted data, we have acquired wind tunnel data from NASA on two NACA airfoils, the 0009 and 2412. The first step we took was to confirm that XFOIL generates accurate data for the NACA 2412 airfoil. We chose the NACA 2412 because it is an airfoil in common usage with readily available wind tunnel data. We compared reference data [13] regarding pressure coefficient ( $C_p$ ) as a function of the chord ( $c$ ),  $C_l$  versus  $\alpha$ ,  $C_l$  versus  $C_d$ , and  $C_l$  versus  $C_m$  to data generated by XFOIL. For this comparison the Mach number was set at 0.2 and the Reynolds number was set at 500,000 to match the data recorded by NASA in Ref. [13].

Figure 1 shows that while XFOIL generates relatively accurate results, it has trouble accurately predicting the pressure coefficient around locations where separation bubbles form. This

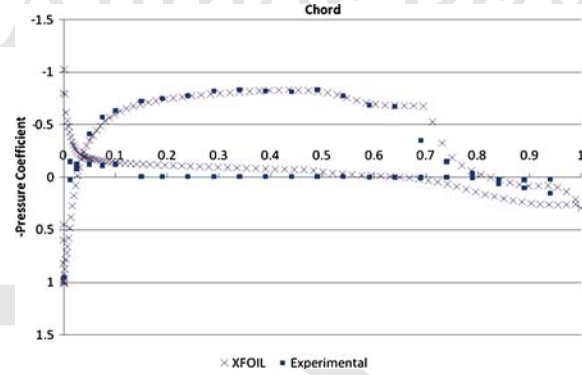


Figure 1 Pressure coefficient versus chord, NACA 2412, Mach number 0.2, Reynolds number 500,000.

is most visible in the large spikes at the leading edge and  $>0.7c$ . The small discrepancies on the  $C_p$  versus  $c$  plot may be a contributor to the fact that the  $C_l$  versus  $C_m$  data acquired from XFOIL is skewed from the wind tunnel data. It is possible that the way XFOIL calculates the pressure at the leading edge and other areas of flow separation are the cause of the discrepancy.

As we are primarily using  $C_l$  versus  $\alpha$  (see Fig. 2) and  $C_l$  versus  $C_d$  (see Fig. 3) data to develop a relationship between flap deflection and camber change, it was vital to show that XFOIL generates good results for those plots. For this the NACA 2412 results generated by XFOIL were compared to three different sets of data from Ref. [13]. In their report, NASA compared wind tunnel data and data generated by two computer simulations, ISES and LBAUER. To this we added the XFOIL data. We used XFOIL to calculate the lift coefficient at an interval of  $1^\circ$  over the interval  $[-3, 6]$ . This is a similar interval to the ISES and LBAUER data. XFOIL does a good job predicting  $C_l$  over the linear part of the  $C_l$  versus  $\alpha$  plot. This is important as we will be trying to match  $C_l$  versus  $\alpha$  data between a certain flap deflection and a camber change due to morphing. XFOIL follows the wind tunnel data well, better than ISES at positive angles of attack. The  $C_l$  versus  $C_d$  plot shows similar results. The drag predictions from XFOIL show good correlation with both the wind tunnel data and ISES and LBAUER. This shows that XFOIL is predicting both lift and drag coefficients within an acceptable range or accuracy.

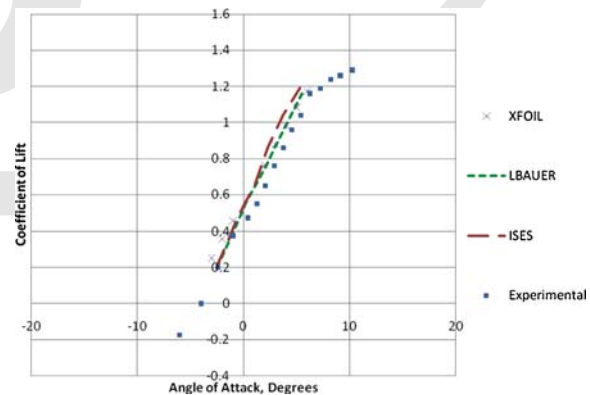
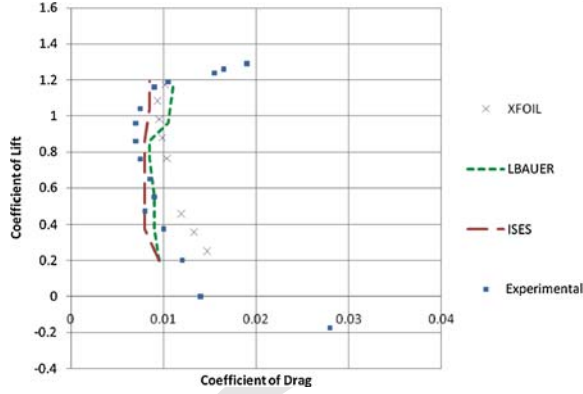
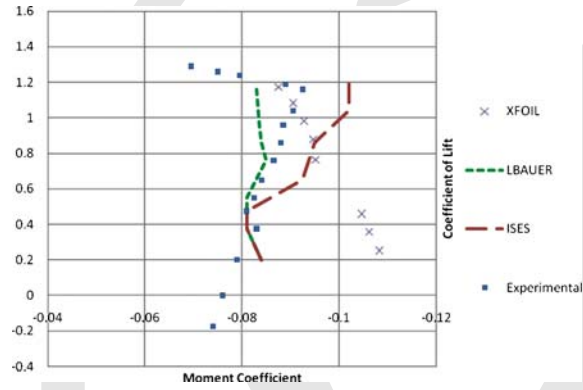


Figure 2 Lift coefficient comparison, NACA 2412, Mach number 0.2, Reynolds number 500,000.



**Figure 3** Drag coefficient comparison. NACA 2412, Mach number 0.2, Reynolds number 500,000.



**Figure 4** Moment coefficient comparison. NACA 2412, Mach number 0.2, Reynolds number 500,000.

The next comparison is  $C_l$  versus  $C_m$  (see Fig. 4). The predictions XFOIL makes for moment are not as good as for previous comparisons. At higher lift coefficients, XFOIL matches the wind tunnel data, but at lower lift coefficients XFOIL diverges. This is

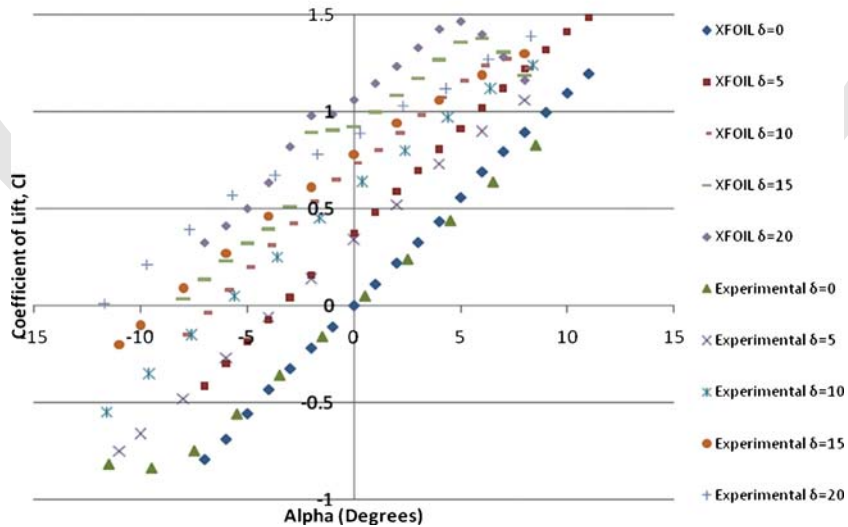
possibly caused by the calculation method used by XFOIL which generates large pressure spikes at the leading edge at small lift coefficients. In Figure 1, the data generated by XFOIL show an abnormal lower surface pressure spike that is several times larger than the corresponding spike in the wind tunnel data.

The NACA report WR L-663 [14] is a wartime report covering wind tunnel testing of many airfoil/flap conditions. It contains wind tunnel data on the NACA 0009 airfoil with a  $0.3c$  sealed-gap plain flap. We chose this report and airfoil flap configuration because it allows us to verify that XFOIL provides accurate simulation of flap addition on airfoils. This particular airfoil flap configuration was chosen for several reasons. One reason is that the NACA 0009, as a NACA airfoil, is widely known and tested. Another reason is that XFOIL can only model plain flaps with a sealed gap. This limitation is not an issue because basic flap simulation is all that is required for this initial investigation into matching flaps and camber changes. The wind tunnel data for the NACA 0009 airfoil with a  $0.3c$  plain flap with a sealed gap was chosen as this best matches the capability of XFOIL. In order to provide the most accurate results, XFOIL was calibrated to match the NASA report, operating at a Mach number of 0.1, and a Reynolds number of  $2.7 \times 10^6$  [14]. This was done to ensure that no environmental variables skewed the data generated by XFOIL. To ensure the accuracy the data received from XFOIL, flap deflection angles of  $0^\circ$ ,  $5^\circ$ ,  $10^\circ$ ,  $15^\circ$ , and  $20^\circ$  were compared in Figure 5.

#### MANEUVER COMPARISON OF FLAP VERSUS CAMBER-CONTROLLED

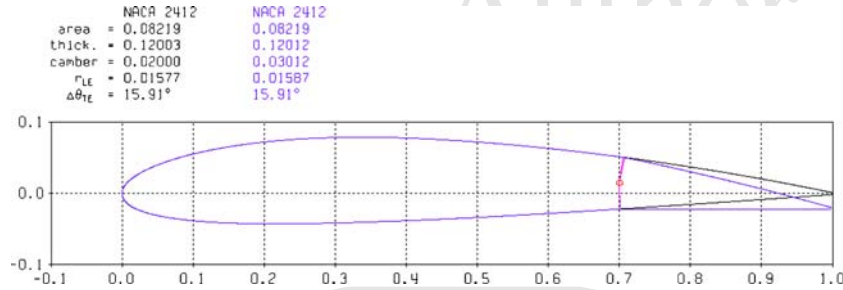
An important goal of this project is to find the mathematical link between flap deflection and camber change. The first step toward this goal is to determine if there is a link to be found. In order to do this we used the NACA 2412 airfoil, shown in Figure 6, to plot several different flap configurations and camber changes.

The NACA 2412 airfoil was modified using XFOIL to include a trailing edge flap. XFOIL only has the capability to model plain flaps with a sealed gap. The Global Hawk, and therefore the LRN1015, has more advanced flaps, but plain flaps are sufficient

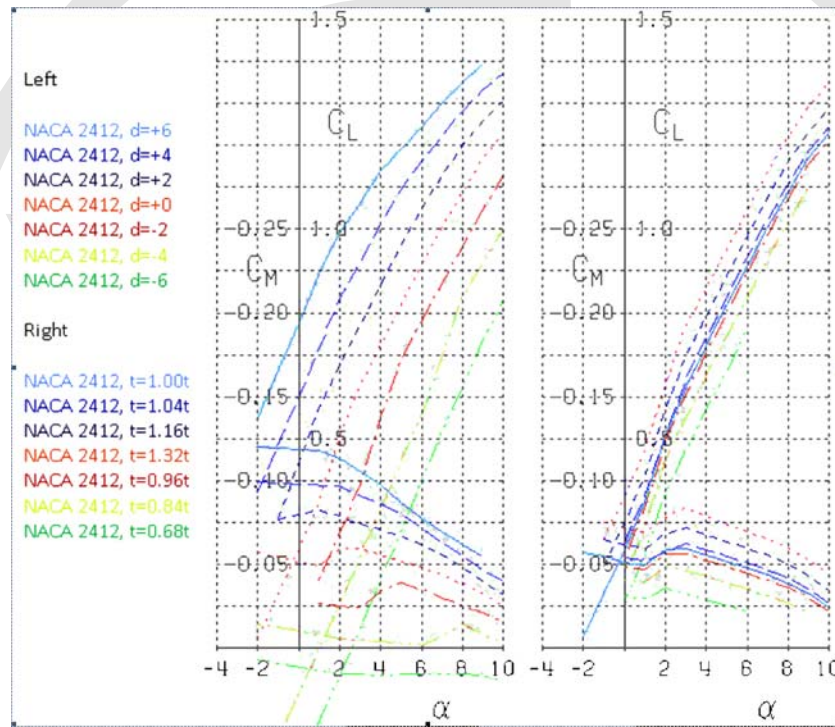


**Figure 5** NACA 0009 flap comparison. NACA 0009, Mach number 0.1, Reynolds number 2,700,000.





**Figure 6** NACA 2412 with 4° flap deflection. The NACA 2412 airfoil with a 30% chord plain flap hinged at 50% relative height vertically, deflection angle ( $\delta$ ) 4°.



**Figure 7** XFOIL flap-camber change comparison.  $C_L$  versus  $\alpha$  for the deflection angle ( $\delta$ ) interval [6, 4, 2, 0, -2, -4, -6] (left), and  $C_L$  versus  $\alpha$  for small camber changes (right).

for this initial investigation. The flap was hinged at 70% chord, 50% relative height, and deflected over the interval [6°, 4°, 2°, 0°, -2°, -4°, -6°] as illustrated in Figure 7. The positive deflection direction in XFOIL is down, so a deflection of 4° in XFOIL is  $\delta = -4$ . The camber of the NACA 2412 airfoil was changed using AeroMorph, an indigenous Matlab-based airfoil editor detailed in the next section. Since AeroMorph only changes the thickness of the upper surface, it effectively changes the mean camber line, and therefore the max camber.

## AEROMORPH

As this project is investigating morphing airfoils, we needed to find a way to easily and quickly morph any airfoil. We chose to develop our own application to do this. We also wanted to be able

to use the software as a learning tool. The software was presented to the students for use in developing new airfoils for their final project. AeroMorph (see Fig. 8) is an application by the author written in Matlab that allows the user to make fast changes to airfoil coordinate files and then use those files in XFOIL or any other two-dimensional simulation program that requires  $x$ - $y$  coordinate files. AeroMorph allows manipulation of the upper surface of the current airfoil either by a leading-edge to trailing-edge thickness change or by individual node changes. The graphical interface, as shown in Figure 8, allows changes to be made with drop-down menus and instant visual confirmation of any changes made. There are three main parts to AeroMorph: The editor box, the data box, and the plot box.

The editor box contains everything needed to make changes to the current airfoil. The Thickness Change dropdown menu will perform a leading- to trailing-edge displacement change based on

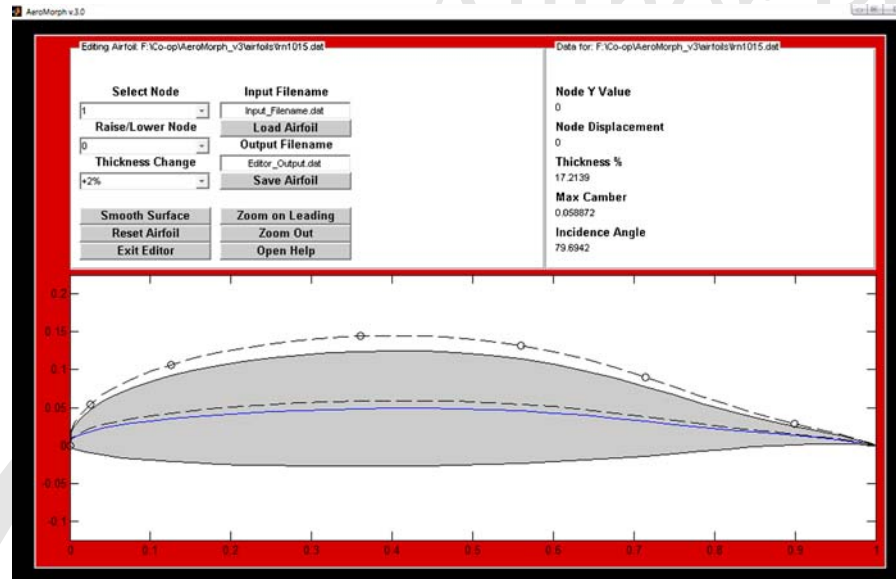


Figure 8 AeroMorph user interface.

a percentage of the chord length. For example, if a 5% thickness increase were accomplished on the LRN1015 airfoil, which has a thickness of 15% of the chord, the new airfoil would have a thickness of 20% of the chord. In order to make changes to an individual node, the node must first be selected in the Select Node dropdown. The nodes are shown as black circles in Figure 8. Choosing a node will also refresh the Data box to show information on the selected node. Note that the leading-edge and trailing-edge nodes (1 and 8) are not moveable. Once a node has been selected, its vertical displacement can be modified using the Raise/Lower Node dropdown. Nodes can be moved up or down. In order to maintain a smooth surface the panels between the nodes are able to rotate. When a node is raised or lowered, the panels to the right and left of the selected node rotate about the adjacent nodes. The Smooth Surface button uses the polyfit function in Matlab to generate an 18th order polynomial describing the upper surface of the current airfoil. It then uses that polynomial to remap the upper surface. This has the effect of smoothing the distortions caused by manipulating the airfoil, especially individual node changes. This should be used only as needed because it can cause distortion at the leading- and trailing-edges of the airfoil. The Smooth Surface button has very little effect on airfoils that contain more than 150 coordinates, such as those output by XFOIL. The Reset Airfoil button returns the current airfoil to its original configuration, deleting any unsaved changes.

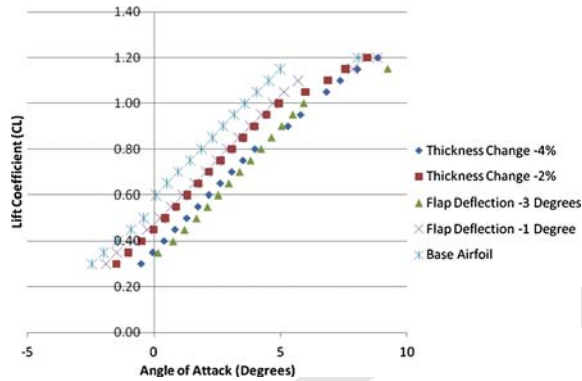
The data box displays information about the current airfoil. The data will automatically refresh whenever the airfoil is changed. Under Thickness %, it displays the thickness of the current airfoil in percentage of the chord of the airfoil. This will change whenever a thickness change is performed using the Thickness Change dropdown. Under Max Camber it displays the value corresponding to the maximum displacement of the mean camber line from the chord of the airfoil. Under Node Y value it displays the overall displacement of the currently selected node from the chord line. Under Node Displacement it displays the relative displacement of the currently selected node from its original position.

The airfoil plot displays the current airfoil as well as the original airfoil. The original airfoil is displayed with a gray fill and a solid black border. The current airfoil is displayed with a dashed line. The individually moveable nodes on the airfoil are displayed as black rings along the upper surface of the airfoil.

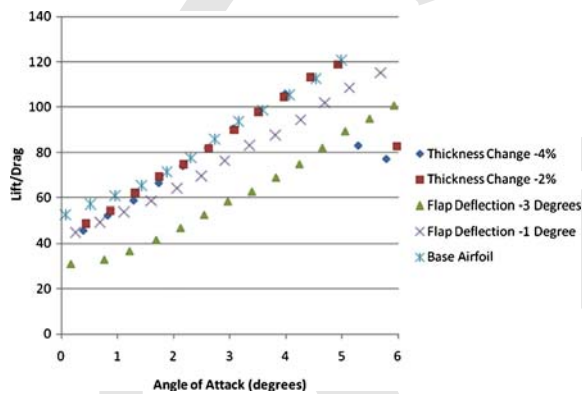
## RESULTS

An important milestone of this project is to find a mapping of a given flap-based maneuver to an equally or more effective morphing-based maneuver. In the case of two-dimensional analysis such as this, ailerons and elevators are treated as flaps and therefore noted as such. It is important that it can be shown both that morphing maneuvers are a viable alternative to flap maneuvers, such that one can achieve the same lift differential as using a conventional flap/aileron approach. Several different configurations were chosen to be compared side by side. The desired configurations were obtained using an iterative process, taking into account the normal operating configurations for the Global Hawk aircraft. The Global Hawk, as it loiters over its target, may make a series of wide figure-eights involving very small lift differentials in order to have the camera “hover” over a designated point. Therefore, small flap deflections were chosen for matching. The flaps chosen for this comparison are plain flaps hinged vertically centered, at 0.7 chord. The configurations chosen are flap deflections ( $\delta$ ) of 0,  $-1$ ,  $-2$ , and  $-3$ , as well as morphed configurations of  $-2\%$  thickness, and  $-4\%$  thickness. It is shown in Figure 9 that a thickness change of  $-2\%$  of the chord results in a similar lift coefficient profile to a  $-1^\circ$  flap configuration. Similarly, a thickness change of  $-4\%$  of the chord results in a similar lift coefficient profile to a  $-3^\circ$  flap configuration.

The next step of the project was to show that there is a potential benefit to using a morphed configuration over a flap-based configuration. This was found when the lift/drag efficiency was compared for different configurations. An important factor in the



**Figure 9** Lift coefficient versus angle of attack. LRN1015 with both flap and morphed configurations, Mach 0.2, Reynolds number 500,000.



**Figure 10** Lift/drag versus angle of attack. LRN1015 with both flap and morphed configurations, Mach 0.2, Reynolds number 500,000.

capability of the Global Hawk is its ability to loiter over a target for many hours. A factor that directly contributes to how long the aircraft can maintain its position is its efficiency. An increase in efficiency directly translates into more hours over the target and lower costs for operation, both in fuel and the number of aircraft required to cover a target for a specified period.

When comparing the efficiency of the flap-based configurations to that of the morphing configurations in Figure 10, a clear trend can be shown. Whereas the flap-based configurations showed as much as a 35% drop in efficiency compared to the baseline LRN1015 airfoil over small angles of attack, the morphed configurations showed almost no drop in efficiency. This is very important as it shows that the morphed configurations have a great potential to increase the efficiency of aircraft maneuvers. In the future, a more detailed investigation will be made into maximizing the efficiency of the airfoil in every flight condition, potentially leading to a double-digit increase in overall efficiency.

## CONCLUSION

This article covers but the first step in our project to increase aircraft performance through the use of thickness-based camber-morphing technology. We have proven through our initial investigation that we have developed effective tools and that morphing can be a viable alternative to flap-based maneuvers. Initially, we compared

the predictive capability of XFOIL to that of several other CFD programs, including ISES and LBAUER, and also to experimental results recorded by NASA for the NACA 2412 airfoil. The CFD programs were used by NASA in their report. After verifying its accuracy with unmodified airfoils, we used data from a NACA wartime report on the performance of the NACA 0009 airfoil with flaps to determine the capability of XFOIL to predict the changes in performance made by flap usage. We were again successful in showing XFOIL's capability. We then used the NACA 2412 airfoil to demonstrate that morphing can provide a similar lift differential to that created by a flap change in a maneuver. Finally, we demonstrated that an aircraft using the LRN1015 airfoil can achieve the lift differential required to perform a maneuver while maintaining higher efficiency than an aircraft using flaps to perform the same maneuver. In the future, we will map both flap and morphed configurations in an effort to develop an algebraic relationship between the two. We plan on having our results tested in a wind tunnel, to verify the accuracy our results. In parallel, we will also begin to examine the structural and control aspects of the morphing aircraft problem.

## ACKNOWLEDGMENTS

The authors thank Ms. Jill Collet, Division of Professional Practice, University of Cincinnati, for her guidance and support of the Co-op research program. The authors acknowledge the assistance of Ms. Leva Wilson and Ms. Brenda Smith for their support and assistance.

## REFERENCES

- [1] R. Wall, Darpa eyes materials for 'morphing' aircraft, *Aviation Week and Space Technology*, April 8, 2002.
- [2] DARPA Defense Sciences Office, Morphing Aircraft Structures, URL: [www.darpa.mil/tto/Programs/morphingaircraft.htm](http://www.darpa.mil/tto/Programs/morphingaircraft.htm).
- [3] S. Ashley, Flying<sup>Q4</sup> on flexible wings, *Sci Am*, 289 (2003), 84–91.
- [4] A. R. McGowan, A. E. Washburn, L. G. Horta, R. G. Bryant, D. E. Cox, E. J. Siochi, S. L. Padula, and N. M. Holloway, Recent results from NASA's Morphing Project, *SPIE Paper 4698-11*, March 2002.
- [5] R. W. Wlezien, G. C. Horner, A. R. McGowan, S. L. Padula, M. A. Scott, R. J. Silcox, and J. O. Simpson, The Aircraft Morphing Program, *AIAA Paper 1998-1927*, April 1998.
- [6] J. Bowman, B. Sanders, and T. Weisshaar, Evaluating the impact of morphing technologies on aircraft performance, *AIAA Paper 2002-1631*, April 2002.
- [7] C. Cesnik, H. Last, and C. Martin, A framework for morphing capability assessment, *AIAA Paper 2004-1654*, April 2004.
- [8] M. Love, S. Zink, R. Stroud, D. Bye, and C. Chase, Impact of actuation concepts on morphing aircraft structures, *AIAA 2004-1724*, April 2004.
- [9] Defense Advanced Research Project Agency, BAA 01-42, Addendum 7, Special Focus Area: Morphing aerial aircraft structures (MAS). <http://www.darpa.mil/baa/baa01-42mod8.htm>, September 2001.
- [10] M. Skillen and W. Crossley, Modeling and optimization for morphing wing concept generation, *NASA/CR-2007-2148 60*, March 2007.
- [11] A. M. R. McGowan, Smart structures and materials 2002: Industrial and commercial applications of smart structures technologies, *Proceedings of SPIE—The International Society for Optical Engineering*, Vol. 4698, 2002.
- [12] V. N. Shanov, G. Choi, G. Maheshwari, G. Seth, S. Chopra, G. Li, Y. H. Yun, J. L. Abot, and M. J. Schulz, Structural nanoskin based on carbon nanosphere chains, *Sensors and Smart Structures Technologies*

for Civil, Mechanical, and Aerospace Systems 2007, Proceedings of SPIE, Vol. 6529, 2007, pp 652927-1–652927-12.

- [13] R. M. Hicks and S. E. Cliff, An evaluation of three two-dimensional computational fluid dynamics codes including low Reynolds numbers and transonic Mach numbers, NASA T-M 102840, 1991.
- [14] R. I. Sears, Wind tunnel data on the aerodynamic characteristics of airplane control surfaces, NACA WR L-663, 1943.

[15] C. Lafountain<sup>Q5</sup>, K. Cohen, and S. Abdallah, Camber Controlled airfoil design for morphing UAV, AIAA Paper 2009-1435, January 2009.

[16] XFOIL. Software Package, Ver. 6.96. MIT, Cambridge, MA, 2005.

[17] Matlab. Software Package, Ver. 7.4.0.287. The Mathworks, Inc., Natick, MA, 2007.

Q1: Please check the article title.

Q2: Please check the suitability of the short title on the odd-numbered pages. It has been formatted to fit the journal's 45-character (including spaces) limit.

Q3: Please check the corresponding author also provide authors' biographies.

Q4: Please check the volume number.

Q5: Please cite Refs [15–17] in the text.





# WILEY

*Publishers Since 1807*

111 RIVER STREET, HOBOKEN, NJ 07030

## ELECTRONIC PROOF CHECKLIST, **COMPUTER APPLICATIONS IN ENGINEERING EDUCATION**

### \*\*\*IMMEDIATE RESPONSE REQUIRED\*\*\*

Please follow these instructions to avoid delay of publication.

#### ☐ **READ PROOFS CAREFULLY**

- This will be your only chance to review these proofs.
- Please note that the volume and page numbers shown on the proofs are for position only.

#### ☐ **ANSWER ALL QUERIES ON PROOFS** (Queries for you to answer are attached as the last page of your proof.)

- Mark all corrections directly on the proofs. Note that excessive author alterations may ultimately result in delay of publication and extra costs may be charged to you.

#### ☐ **CHECK FIGURES AND TABLES CAREFULLY** (Color figures will be sent under separate cover.)

- Check size, numbering, and orientation of figures.
- All images in the PDF are downsampled (reduced to lower resolution and file size) to facilitate Internet delivery. These images will appear at higher resolution and sharpness in the printed article.
- Review figure legends to ensure that they are complete.
- Check all tables. Review layout, title, and footnotes.

#### ☐ **COMPLETE REPRINT ORDER FORM**

- Fill out the attached reprint order form. It is important to return the form even if you are not ordering reprints. You may, if you wish, pay for the reprints with a credit card. Reprints will be mailed only after your article appears in print. This is the most opportune time to order reprints. If you wait until after your article comes off press, the reprints will be considerably more expensive.

#### ☐ **ADDITIONAL COPIES**

- If you wish to purchase additional copies of the journal in which your article appears, please contact Neil Adams at (201) 748-8839, fax (201) 748-6021, or E-mail at nadams@wiley.com

#### **RETURN**

- ☐ **PROOFS**
- ☐ **REPRINT ORDER FORM**
- ☐ **CTA (If you have not already signed one)**

**RETURN WITHIN 48 HOURS OF RECEIPT VIA E-MAIL OR FAX TO 201-748-6182**

#### **QUESTIONS?**

Laura Espinet, Associate Production Manager  
Phone: 201-748-8884  
E-mail: lespinet@wiley.com  
Refer to journal acronym and article production number  
(i.e., CAE 00-001 for *Computer Applications in Engineering Education* ms 00-001).

# COPYRIGHT TRANSFER AGREEMENT



Date: \_\_\_\_\_ Contributor name: \_\_\_\_\_

Contributor address: \_\_\_\_\_

Manuscript number (Editorial office only): \_\_\_\_\_

Re: Manuscript entitled \_\_\_\_\_

\_\_\_\_\_ (the "Contribution")

for publication in \_\_\_\_\_ (the "Journal")

published by \_\_\_\_\_ ("Wiley-Blackwell").

Dear Contributor(s):

Thank you for submitting your Contribution for publication. In order to expedite the editing and publishing process and enable Wiley-Blackwell to disseminate your Contribution to the fullest extent, we need to have this Copyright Transfer Agreement signed and returned as directed in the Journal's instructions for authors as soon as possible. If the Contribution is not accepted for publication, or if the Contribution is subsequently rejected, this Agreement shall be null and void. **Publication cannot proceed without a signed copy of this Agreement.**

## A. COPYRIGHT

1. The Contributor assigns to Wiley-Blackwell, during the full term of copyright and any extensions or renewals, all copyright in and to the Contribution, and all rights therein, including but not limited to the right to publish, republish, transmit, sell, distribute and otherwise use the Contribution in whole or in part in electronic and print editions of the Journal and in derivative works throughout the world, in all languages and in all media of expression now known or later developed, and to license or permit others to do so.

2. Reproduction, posting, transmission or other distribution or use of the final Contribution in whole or in part in any medium by the Contributor as permitted by this Agreement requires a citation to the Journal and an appropriate credit to Wiley-Blackwell as Publisher, and/or the Society if applicable, suitable in form and content as follows: (Title of Article, Author, Journal Title and Volume/Issue, Copyright © [year], copyright owner as specified in the Journal). Links to the final article on Wiley-Blackwell's website are encouraged where appropriate.

## B. RETAINED RIGHTS

Notwithstanding the above, the Contributor or, if applicable, the Contributor's Employer, retains all proprietary rights other than copyright, such as patent rights, in any process, procedure or article of manufacture described in the Contribution.

## C. PERMITTED USES BY CONTRIBUTOR

1. **Submitted Version.** Wiley-Blackwell licenses back the following rights to the Contributor in the version of the Contribution as originally submitted for publication:

a. After publication of the final article, the right to self-archive on the Contributor's personal website or in the Contributor's institution's/employer's institutional repository or archive. This right extends to both intranets and the Internet. The Contributor may not update the submission version or replace it with the published Contribution. The version posted must contain a legend as follows: This is the pre-peer reviewed version of the following article: FULL CITE, which has been published in final form at [Link to final article].

b. The right to transmit, print and share copies with colleagues.

2. **Accepted Version.** Re-use of the accepted and peer-reviewed (but not final) version of the Contribution shall be by separate agreement with Wiley-Blackwell. Wiley-Blackwell has agreements with certain funding agencies governing reuse of this version. The details of those relationships, and other offerings allowing open web use, are set forth at the following website: <http://www.wiley.com/go/funderstatement>. NIH grantees should check the box at the bottom of this document.

3. **Final Published Version.** Wiley-Blackwell hereby licenses back to the Contributor the following rights with respect to the final published version of the Contribution:

a. Copies for colleagues. The personal right of the Contributor only to send or transmit individual copies of the final published version in any format to colleagues upon their specific request provided no fee is charged, and further-provided that there is no systematic distribution of the Contribution, e.g. posting on a listserve, website or automated delivery.

b. Re-use in other publications. The right to re-use the final Contribution or parts thereof for any publication authored or edited by the Contributor (excluding journal articles) where such re-used material constitutes less than half of the total material in such publication. In such case, any modifications should be accurately noted.

c. Teaching duties. The right to include the Contribution in teaching or training duties at the Contributor's institution/place of employment including in course packs, e-reserves, presentation at professional conferences, in-house training, or distance learning. The Contribution may not be used in seminars outside of normal teaching obligations (e.g. commercial seminars). Electronic posting of the final published version in connection with teaching/training at the Contributor's institution/place of employment is permitted subject to the implementation of reasonable access control mechanisms, such as user name and password. Posting the final published version on the open Internet is not permitted.

d. Oral presentations. The right to make oral presentations based on the Contribution.

4. **Article Abstracts, Figures, Tables, Data Sets, Artwork and Selected Text (up to 250 words).**

a. Contributors may re-use unmodified abstracts for any non-commercial purpose. For on-line uses of the abstracts, Wiley-Blackwell encourages but does not require linking back to the final published versions.

b. Contributors may re-use figures, tables, data sets, artwork, and selected text up to 250 words from their Contributions, provided the following conditions are met:

- (i) Full and accurate credit must be given to the Contribution.
- (ii) Modifications to the figures, tables and data must be noted. Otherwise, no changes may be made.

(iii) The reuse may not be made for direct commercial purposes, or for financial consideration to the Contributor.

(iv) Nothing herein shall permit dual publication in violation of journal ethical practices.

## D. CONTRIBUTIONS OWNED BY EMPLOYER

1. If the Contribution was written by the Contributor in the course of the Contributor's employment (as a "work-made-for-hire" in the course of employment), the Contribution is owned by the company/employer which must sign this Agreement (in addition to the Contributor's signature) in the space provided below. In such case, the company/employer hereby assigns to Wiley-Blackwell, during the full term of copyright, all copyright in and to the Contribution for the full term of copyright throughout the world as specified in paragraph A above.

2. In addition to the rights specified as retained in paragraph B above and the rights granted back to the Contributor pursuant to paragraph C above, Wiley-Blackwell hereby grants back, without charge, to such company/employer, its subsidiaries and divisions, the right to make copies of and distribute the final published Contribution internally in print format or electronically on the Company's internal network. Copies so used may not be resold or distributed externally. However the company/employer may include information and text from the Contribution as part of an information package included with software or other products offered for sale or license or included in patent applications. Posting of the final published Contribution by the institution on a public access website may only be done with Wiley-Blackwell's written permission, and payment of any applicable fee(s). Also, upon payment of Wiley-Blackwell's reprint fee, the institution may distribute print copies of the published Contribution externally.

## E. GOVERNMENT CONTRACTS

In the case of a Contribution prepared under U.S. Government contract or grant, the U.S. Government may reproduce, without charge, all or portions of the Contribution and may authorize others to do so, for official U.S. Govern-

ment purposes only, if the U.S. Government contract or grant so requires. (U.S. Government, U.K. Government, and other government employees: see notes at end)

## F. COPYRIGHT NOTICE

The Contributor and the company/employer agree that any and all copies of the final published version of the Contribution or any part thereof distributed or posted by them in print or electronic format as permitted herein will include the notice of copyright as stipulated in the Journal and a full citation to the Journal as published by Wiley-Blackwell.

## G. CONTRIBUTOR'S REPRESENTATIONS

The Contributor represents that the Contribution is the Contributor's original work, all individuals identified as Contributors actually contributed to the Contribution, and all individuals who contributed are included. If the Contribution was prepared jointly, the Contributor agrees to inform the co-Contributors of the terms of this Agreement and to obtain their signature to this Agreement or their written permission to sign on their behalf. The Contribution is submitted only to this Journal and has not been published before. (If excerpts from copyrighted works owned by third parties are included, the Contributor will obtain written permission from the copyright owners for all uses as set forth in Wiley-Blackwell's permissions form or in the Journal's Instructions for Contributors, and show credit to the sources in the Contribution.) The Contributor also warrants that the Contribution contains no libelous or unlawful statements, does not infringe upon the rights (including without limitation the copyright, patent or trademark rights) or the privacy of others, or contain material or instructions that might cause harm or injury.

### CHECK ONE BOX:

☐ Contributor-owned work

ATTACH ADDITIONAL SIGNATURE  
PAGES AS NECESSARY

Contributor's signature

Date

Type or print name and title

Co-contributor's signature

Date

Type or print name and title

☐ Company/Institution-owned work  
(made-for-hire in the  
course of employment)

Company or Institution (Employer-for-Hire)

Date

Authorized signature of Employer

Date

☐ U.S. Government work

#### Note to U.S. Government Employees

A contribution prepared by a U.S. federal government employee as part of the employee's official duties, or which is an official U.S. Government publication, is called a "U.S. Government work," and is in the public domain in the United States. In such case, the employee may cross out Paragraph A.1 but must sign (in the Contributor's signature line) and return this Agreement. If the Contribution was not prepared as part of the employee's duties or is not an official U.S. Government publication, it is not a U.S. Government work.

☐ U.K. Government work  
(Crown Copyright)

#### Note to U.K. Government Employees

The rights in a Contribution prepared by an employee of a U.K. government department, agency or other Crown body as part of his/her official duties, or which is an official government publication, belong to the Crown. U.K. government authors should submit a signed declaration form together with this Agreement. The form can be obtained via <http://www.opsi.gov.uk/advice/crown-copyright/copyright-guidance/publication-of-articles-written-by-ministers-and-civil-servants.htm>

☐ Other Government work

#### Note to Non-U.S., Non-U.K. Government Employees

If your status as a government employee legally prevents you from signing this Agreement, please contact the editorial office.

☐ NIH Grantees

#### Note to NIH Grantees

Pursuant to NIH mandate, Wiley-Blackwell will post the accepted version of Contributions authored by NIH grant-holders to PubMed Central upon acceptance. This accepted version will be made publicly available 12 months after publication. For further information, see [www.wiley.com/go/nihmandate](http://www.wiley.com/go/nihmandate).



111 RIVER STREET, HOBOKEN, NJ 07030

COMPUTER APPLICATIONS IN ENGINEERING EDUCATION (CAE)

To: Laura Espinet

Company: \_\_\_\_\_

Phone: 201-748-8884

Fax: 201-748-6182

From: \_\_\_\_\_

Date: \_\_\_\_\_

Pages including this cover  
page: \_\_\_\_\_

\_\_\_\_\_

Message:

Re:

---

---



# John Wiley & Sons, Inc.

Publishers Since 1807

REPRINT BILLING DEPARTMENT • 111 RIVER STREET, HOBOKEN, NJ 07030

PHONE: (201) 748-8659; FAX: (201) 748-6052

E-MAIL: reprints @ wiley.com

## **PREPUBLICATION REPRINT ORDER FORM**

**Please complete this form even if you are not ordering reprints.** This form **MUST** be returned with your corrected proofs and original manuscript. Your reprints will be shipped approximately 4 weeks after publication. Reprints ordered after printing are substantially more expensive.

JOURNAL: COMPUTER APPLICATIONS IN ENGINEERING EDUCATION VOLUME \_\_\_\_\_ ISSUE \_\_\_\_\_

TITLE OF MANUSCRIPT \_\_\_\_\_

MS. NO. \_\_\_\_\_ NO. OF PAGES \_\_\_\_\_ AUTHOR(S) \_\_\_\_\_

### REPRINTS 8 1/4 X 11

No. of Pages	100 Reprints	200 Reprints	300 Reprints	400 Reprints	500 Reprints
	\$	\$	\$	\$	\$
1-4	336	501	694	890	1,052
5-8	469	703	987	1,251	1,477
9-12	594	923	1,234	1,565	1,850
13-16	714	1,156	1,527	1,901	2,273
17-20	794	1,340	1,775	2,212	2,648
21-24	911	1,529	2,031	2,536	3,037
25-28	1,004	1,707	2,267	2,828	3,388
29-32	1,108	1,894	2,515	3,135	3,755
33-36	1,219	2,092	2,773	3,456	4,143
37-40	1,329	2,290	3,033	3,776	4,528

\*\* REPRINTS ARE ONLY AVAILABLE IN LOTS OF 100. IF YOU WISH TO ORDER MORE THAN 500 REPRINTS, PLEASE CONTACT OUR REPRINTS DEPARTMENT AT (201)748-8659 FOR A PRICE QUOTE.

### COVERS

100 Covers - \$90	•	200 Covers - \$145	•	300 Covers - \$200
400 Covers - \$255	•	500 Covers - \$325	•	Additional 100s - \$65

**q** Please send me \_\_\_\_\_ reprints of the above article at..... \$ \_\_\_\_\_

**q** Please send me \_\_\_\_\_ Generic covers of the above journal at..... \$ \_\_\_\_\_

Please add appropriate State and Local Tax {Tax Exempt No. \_\_\_\_\_} \$ \_\_\_\_\_

Please add 5% Postage and Handling..... \$ \_\_\_\_\_

**TOTAL AMOUNT OF ORDER\*\*** ..... \$ \_\_\_\_\_

*\*\*International orders must be paid in U.S. currency and drawn on a U.S. bank*

Please check one: **q** Check enclosed

**q** Bill me

**q** Credit Card

If credit card order, charge to: **q** American Express

**q** Visa

**q** MasterCard

**q** Discover

Credit Card No. \_\_\_\_\_ Signature \_\_\_\_\_ Exp. Date \_\_\_\_\_

### Bill To:

Name \_\_\_\_\_

Address/Institution \_\_\_\_\_

\_\_\_\_\_

\_\_\_\_\_

### Ship To:

Name \_\_\_\_\_

Address/Institution \_\_\_\_\_

\_\_\_\_\_

\_\_\_\_\_

Purchase Order No. \_\_\_\_\_ Phone \_\_\_\_\_ Fax \_\_\_\_\_

E-mail: \_\_\_\_\_

## Softproofing for advanced Adobe Acrobat Users - NOTES tool

NOTE: ADOBE READER FROM THE INTERNET DOES NOT CONTAIN THE NOTES TOOL USED IN THIS PROCEDURE.

Acrobat annotation tools can be very useful for indicating changes to the PDF proof of your article. By using Acrobat annotation tools, a full digital pathway can be maintained for your page proofs.

The NOTES annotation tool can be used with either Adobe Acrobat 4.0, 5.0 or 6.0. Other annotation tools are also available in Acrobat 4.0, but this instruction sheet will concentrate on how to use the NOTES tool. Acrobat Reader, the free Internet download software from Adobe, DOES NOT contain the NOTES tool. In order to softproof using the NOTES tool you must have the full software suite Adobe Acrobat 4.0, 5.0 or 6.0 installed on your computer.

### Steps for Softproofing using Adobe Acrobat NOTES tool:

1. Open the PDF page proof of your article using either Adobe Acrobat 4.0, 5.0 or 6.0. Proof your article on-screen or print a copy for markup of changes.
2. Go to File/Preferences/Annotations (in Acrobat 4.0) or Document/Add a Comment (in Acrobat 6.0) and enter your name into the "default user" or "author" field. Also, set the font size at 9 or 10 point.
3. When you have decided on the corrections to your article, select the NOTES tool from the Acrobat toolbox and click in the margin next to the text to be changed.
4. Enter your corrections into the NOTES text box window. Be sure to clearly indicate where the correction is to be placed and what text it will effect. If necessary to avoid confusion, you can use your TEXT SELECTION tool to copy the text to be corrected and paste it into the NOTES text box window. At this point, you can type the corrections directly into the NOTES text box window. **DO NOT correct the text by typing directly on the PDF page.**
5. Go through your entire article using the NOTES tool as described in Step 4.
6. When you have completed the corrections to your article, go to File/Export/Annotations (in Acrobat 4.0) or Document/Add a Comment (in Acrobat 6.0).
7. When closing your article PDF be sure NOT to save changes to original file.
8. To make changes to a NOTES file you have exported, simply re-open the original PDF proof file, go to File/Import/Notes and import the NOTES file you saved. Make changes and re-export NOTES file keeping the same file name.
9. When complete, attach your NOTES file to a reply e-mail message. Be sure to include your name, the date, and the title of the journal your article will be printed in.